

In the Claims:

Applicants hereby restate the claims of the present application as follows:

1. – 13. (Cancelled)

14. (Currently amended) A deflection roller installation for fastening a deflection roller for a cable of a drive mechanism of a motor vehicle windowpane, comprising a window-lifting rail for guiding the windowpane, the rail having an outward formation integrally unitary with the rail receiving a deflection roller, the outward formation including a recess, and a module support coupled to the window-lifting rail and coupled to a portion of a vehicle door, the module support including a peg integrally unitary with the module support received within the recess of the outward formation in a positive fit, the peg having a narrowing tapered end opposite the module support.

15. (Previously presented) A deflection roller installation according to claim 14, wherein the outward formation comprises a push-through of the window-lifting rail.

16. (Previously presented) A deflection roller installation according to claim 14, wherein a region of the outward formation receiving the deflection roller consists essentially of a circularly cylindrical formation.

17. (Previously presented) A deflection roller installation according to claim 14 wherein an end-face of the outward formation distant from the window-lifting rail comprises an opening.

18. (Previously presented) A deflection roller installation according to claim 17, wherein the end-face of the outward formation distant from the window-lifting rail comprises a widening for engaging behind and axially fixing the deflection roller.

19. (Cancelled)

20. (Previously presented) A deflection roller installation according to claim 14, wherein the window-lifting rail consists essentially of 0.9 - 1.5 mm thick sheet metal.

21. (Previously presented) A deflection roller installation according to claim 20, wherein the window-lifting rail is composed essentially of steel or aluminium.

22. (Previously presented) A deflection roller installation according to claim 21, wherein the deflection roller is composed essentially of polyoxymethylene.

23. (Currently amended) A method for manufacturing a deflection roller installation comprising the steps of: providing a window-lifting rail and a deflection roller, forming an outward formation to receive the deflection roller using a deep-drawing method, placing the deflection roller onto the outward formation, widening the outward formation to engage behind the deflection roller for axially fixing the deflection roller to the window-lifting rail, molding a module support with an integrally formed peg having a narrowing chamfered outer end, and fastening the window-lifting rail to the module support by inserting the peg into the outward formation in a positive fit.

24. (Previously presented) A method according to claim 23, wherein the widening of the outward formation is effected by flanging for axially fixing the deflection roller.

25. (Previously presented) A method according to claim 23, wherein the widening of the outward formation is effected by placing on a fastening element for axially fixing the deflection roller.

26. (Currently amended) A deflection roller installation for fastening a deflection roller for a cable of a drive mechanism of a motor vehicle windowpane, comprising a window-lifting rail for guiding the windowpane, the rail having an outward formation integrally unitary with the rail receiving a deflection roller center portion, the outward formation including a recess entirely through the outward formation, an end-face of the outward formation distant from the window-lifting rail including a widening engaged behind the deflection roller center portion axially fixing the deflection roller onto the outward formation, and a module support coupled to the window-lifting rail and coupled to a portion of a vehicle door, the module support including a solid peg having a narrowing bevelled outer end integrally unitary with the module support received through the entire recess of the outward formation in a positive fit to fix the window-lifting rail to the module support and maintain the widening of the end-face of the outward formation.

27. (Previously presented) A deflection roller installation according to claim 26, wherein deflection roller comprises an axially directed projection confined to the outer periphery of the roller which axially grazes the window-lifting rail while leaving a region of the deflection roller between the center portion and the axially directed projection that is spaced from the window-lifting rail.